

FLX 16-4, FLX 14-4

Bulk Spool Termination Manual

Thank you for choosing AudioQuest. This manual provides instruction for preparing and terminating a bulk (unterminated) speaker cable.

Please be careful when using sharp tools. We recommend wearing safety glasses.

To terminate AudioQuest speaker cables you will need the following tools:

- **Sharp knife or razor blade**
- **1.5 mm. Hex (Allen) wrench (supplied with SureGrip 300, 500 & 1000 Series spade & banana plugs)**
- **Small Philips screwdriver (for 500 and 1000 Series connectors)**

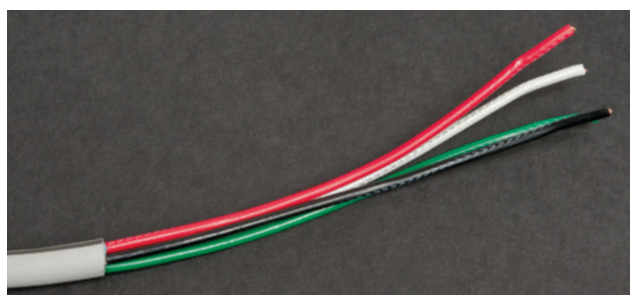
We recommend using the following tools, which can be found at:
audioquest.com/accessories, then click "Tools."

- **Paladin jacket stripper**
- **Ideal articulated wire stripper**

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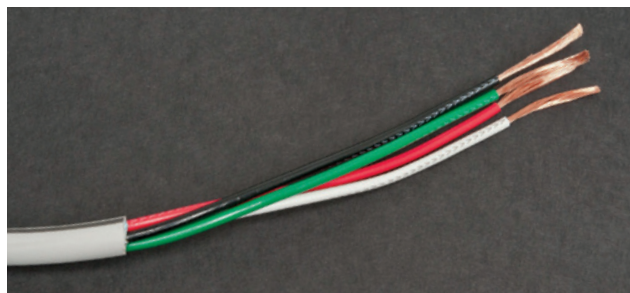
Step 1

Measure about 5.5" of cable. Using a sharp blade or a jacket cutter, carefully strip back the outer jacket and remove. This will expose the four conductor wires inside.



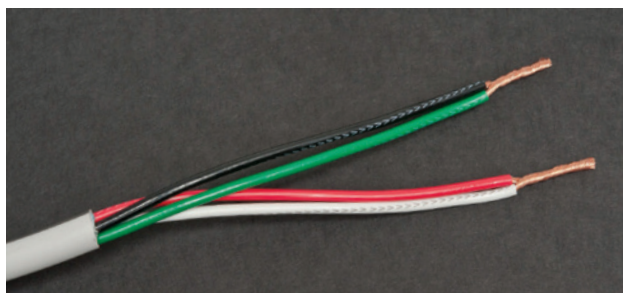
Step 2

Using a wire stripper, remove ½" of insulation from each conductor.



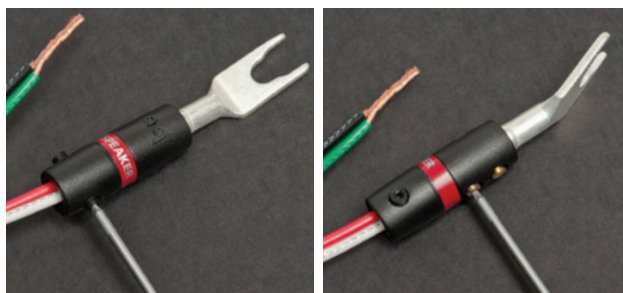
Step 3

Twist the Green and Black conductors into one pair, and the White and Red conductors into a second pair.



Step 4

Insert the Red/White wire pair into a red-stripe speaker connector and tighten the connector's screws using a hex allen wrench. Insert the Black/Green wire pair into a black-stripe speaker connector and tighten the connector's screws using a hex allen wrench.



Step 5

Ensure all connections are secure.

